

Date: Friday, 01/08/2008 2:32:31 PM
User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: FRONT OUTBOARD LEG ASSY', RH
Job Number	: 40872 -1	Part Number	: D3782044
Estimate Number	: 13322	Drawing Number	: D3782 REVA
P.O. Number	:	Project Number	: N/A
This Issue	: 01/08/2008 S.O. No. :	Drawing Revision	: A
Prsht Rev.	: NC	Material	:
First Issue	: 31/07/2008 Type : SMALL /MED FAB	Due Date	: 08/08/2008
Previous Run	: 40305	Qty:	8 Um: Eac
Written By	:		
Checked & Approved By	: <u>JULIE 08.8.01</u>		
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

2.0	D37684	Front Outboard Leg, RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
Front Outboard Leg, RH
batch: B40712

SB

3.0	D37871	Foot
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
Foot
batch: B39397

SB

4.0	AN45 13A	EYE BOLT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)
eye Bolt
batch: m107938

SB

5.0	AN960JD516	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)
Washer
batch: m108246
or (NAS1149D0568J)batch: _____

SB 18/08/180

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT OUTBOARD LEG ASSY, RH

Job Number: 40872

Part Number: D3782044

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

batch: m108471

SB

7.0

D3762041

Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Front Leg Fitting

batch: 40949

SB 08/08/18 (1)

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

SB 08/08/18 (1)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-08-18 (1)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

MF 08-08-18

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

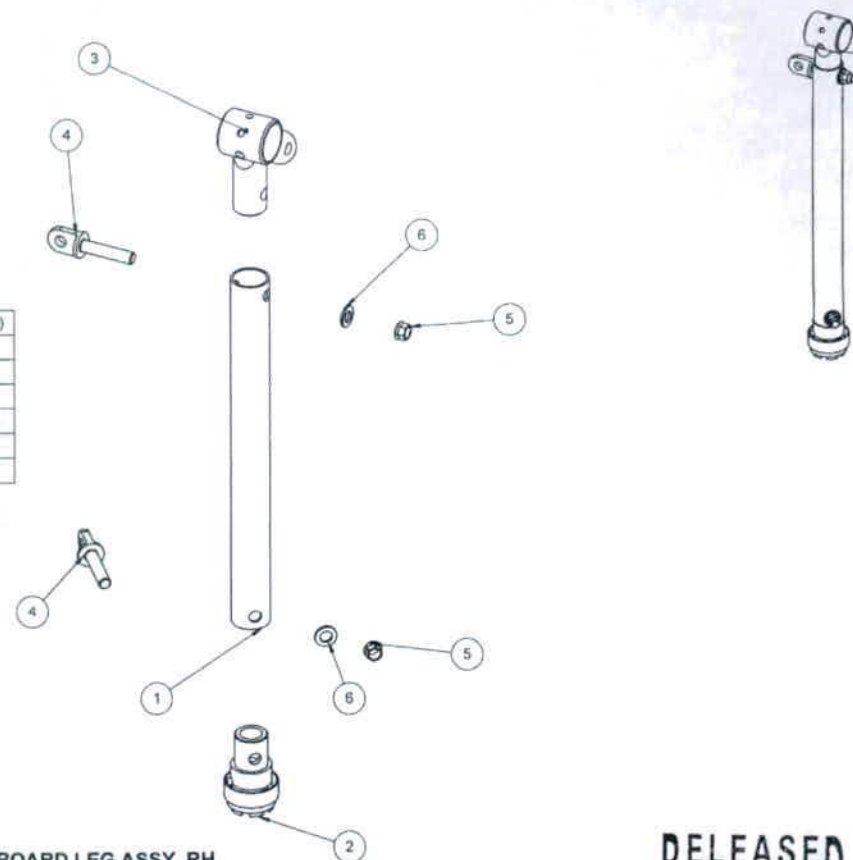
08/08/2018

Job Completion



MF 08-08-18

ITEM NO	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3768-4	FRONT OUTBOARD LEG, RH	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN45-13A	EYE BOLT	2
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN980JD516)	2



D3782-044 FRONT OUTBOARD LEG ASSY, RH

RELEASED
08-04-14

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3782	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED TO THE CUSTOMER UNDER A NON-DISCLOSURE AGREEMENT. IT IS NOT TO BE REPRODUCED OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

